

## ABSTRACT

The two-sides in-mold decoration molding die includes a first mold 1 on which the first decoration film 100 is lengthwise movably disposed, and a second mold 2 on which the second decoration film 110 is laterally movably disposed and provided with a sprue and a runner 55, 56, 57, and a protruding section 52a set higher than a region 9a where the second decoration film passes is provided in a portion surrounding at least the runner 55, 56, in an area directly confronting the first decoration film 100 when the molds are clamped.